

# Certificate

## Inspection of the welding quality requirements according ISO 3834

Certificate no.: 01 202 973/A-15 0880

Name and address of the  
manufacturer:

**Laser EBRO, S.L.**  
**Poligono Industrial, 71**  
**E - 31570, SAN ADRIAN**

It is hereby certified that the manufacturer has furnished proof of the comprehensive quality requirements according to the test basis. The mentioned company

- operates a quality system which ensures that the manufacture and inspection of the products stated in our report, are in compliance with applicable technical standards and regulations;
- employs qualified supervisory and inspection personnel;
- has qualified welding processes and welding personnel;
- has adequate facilities permitting manufacture and inspection of welded products.

Specifications:

**EN ISO 3834-2**

Scope:

The scope of the inspection and other relevant data are given in the annex to the certificate.

Manufacturing Plant:

**Laser EBRO, S.L.**  
**Poligono Industrial, 71**  
**E - 31570, SAN ADRIAN**

Test Report no.:

641/ 125500707-11

Valid until:

May 27, 2021

Cologne, March 13, 2019

*Achim Makowka*  
i.A. Eng. Achim Makowka  
Certification Body for Manufacturer Qualification



TÜV Rheinland Industrie Service GmbH  
Certification Body for Manufacturer Qualification  
Am Grauen Stein, D-51105 Köln

M-012-E-Zert-3834-2-Rev-224

# Annex

## to the certificate according to ISO 3834

Certificate no.: 01 202 973/A-15 0880

Name and address of the  
manufacturer:

**Laser EBRO, S.L.**  
**Poligono Industrial, 71**  
**Spanien - 31570, SAN ADRIAN**

Specifications:

EN ISO 3834-2

Scope of production:

Manufacturing of  
- Steel construction or parts for steel constructions  
- Railway vehicles or parts for railway vehicles

Welding process  
acc. EN ISO 4063:

131, 135, 138, 141

Material group  
acc. CEN ISO/TR 15608:

1.1; 1.2, 1.4, 8.1, 22, 23

Responsible welding coordinator  
acc. EN ISO 14731:

Mr. Mario Aramendia Echarren, Level C (IWE/IIW)

Substitute:

Mr. José Luis Martinez, Level C

Remarks:

This annex is only valid in combination with the ISO 3834  
certificate and does not replace the supporting documents  
required under the scope of regulated by law.

Cologne, May 20, 2020

Explanations:

B - basic technical knowledge, S - special technical knowledge, C - comprehensive technical knowledge according to ISO 14731

TÜV Rheinland Industrie Service GmbH  
Certification body for welding manufacturers  
Am Grauen Stein, D-51105 Köln

M-D012-E-Cert Annex-3834-Rev25